

# CS2190 Cordless Barcode Scanner

**User Manual** 



Version: CS2190\_UM\_EN\_V1.1.2

## **Notice**

Make sure you carefully read the following information to ensure that your barcode scanner is able to perform at the level for which it is designed.

- 1. All software, including firmware, furnished to the user is on a licensed basis.
- 2. The right is reserved to make changes to any software or product to improve reliability, function, or design.
- 3. The material in this manual is subject to change without notice.
- 4. The manufacturer assumes no responsibility for any loss or claims by third parties which may arise from the use of this manual.
- 5. A standard kit contains: a handheld unit, a cradle, a USB cable, and a CD-ROM (containing software and electrical manuals).
- Do not throw or drop the scanner or otherwise subject it to strong impact, which can damage the scanner, interrupt program execution, corrupt memory contents, or otherwise interfere with proper operation.
- 7. Use a blunt object to operate the stroke keys. Use of a sharp pointed object can damage stroke keys and cause shorting of internal circuitry.
- 8. Never try to remove the battery from the scanner.
- 9. Sudden temperature changes can cause condensation to form on the scanner's case. Operating the scanner while condensation is present can interfere with proper operation. Take care to avoid conditions that cause the formation of condensation. If condensation does form, wait until it dries completely before using the scanner.
- 10. In order to obtain constantly good communication quality, when in multi-clusters working mode, the physical space between two cradles is required to be at least 2 meters. It is recommended to place the cradle on a higher location, generally more than 1 meter above the ground. If working outdoor, the higher location the better.

# Safety precautions – Danger!

Be sure to read the following safety precautions carefully before trying to use the barcode scanner for the first time. Keep this manual in handy place for future reference.



# Danger!

This symbol indicates information that, if ignored or applied incorrectly, creates the danger of death or serious personal injury.

## Lithium-ion battery

- 1) Never allow the battery to become wet. Water can create the danger of battery heat emission, explosion, and fire.
- 2) Never use or leave the battery next to open flame, near a stove, or any other area exposed to high heat. Doing so creates the danger of battery heat emission, explosion, and fire.
- 3) Never use the battery with any device other than this unit. Doing so can creates the danger of battery heat emission, explosion, and fire.
- 4) Note that the battery's positive (+) and negative (-) terminals must be oriented correctly when it is loaded into the Barcode Scanner. Connecting the battery with its terminals reversed creates the danger of battery fluid leakage, heat emission, explosion, and fire.
- 5) Never dispose of the battery by incinerating it or otherwise expose it to heat. Doing so creates the danger of battery heat emission, explosion, and fire.
- 6) Never allow the positive (+) and negative (-) terminals of the battery to become connected (shorted) by metal. Doing so create the danger of battery heat emission, explosion, and fire.
- 7) Never transport or store the battery together with a necklace, hair pins or other metal objects. Doing so can short battery terminals, and create the danger of battery heat emission, explosion and fire. Be sure to place the battery in its case whenever transporting or storing it.
- 8) Never throw the battery or otherwise subject it to strong impact. Dong so creates the danger of battery heat emission, explosion, and fire.
- 9) Never pierce the battery with nails, hit it with a hammer, or step on it. Doing so can create the danger of battery heat emission, explosion, and fire.
- 10) Never try to take apart the battery in any way. Doing so creates the danger of battery heat emission, explosion, and fire.
- 11) Use only the specified charger to charge the battery. Use of other types of charger creates the danger of battery heat emission explosion, and fire.

## Safety precautions – Warning!



# Warning!

This symbol indicates information that, if ignored or applied incorrectly, can create the possibility of death or serious personal injury.

## ♣ Disassembly and modification

Never try to disassemble or modify the unit in any way. High voltage inside creates the danger of electrical shock.

#### Interior parts and components

Never touch interior high-voltage parts or components. Doing so creates the danger of electrical shock.

#### Abnormal conditions

Should the unit become hot or start to emit smoke or a strange odor, immediately turn off the power and contact your original dealer. Continued use creates the danger of fire and electrical shock.

### Foreign objects

Should any foreign matter ever get into the unit, immediately turn off the power and contact your original dealer. Continued use creates the danger of fire and electrical shock.

## Dropping and damage

Should you drop the unit and damage it, immediately turn off the power and contact your original dealer. Continue use creates the danger of fire and electrical shock.

#### Laser beam

Never look directly into the laser beam. Doing so can cause serious eye damage.

#### Lithium-ion battery

- 1) Do not put a battery in microwave ovens or pressure cookers. Doing so may cause the battery to overheat, explode or burst into flames.
- Do not use a battery that smells strange, is overheating, is a strange color, or is a strange shape.
   Doing so may cause the battery to overheat, explode or burst into flames.
- 3) If the amount of time period the battery can serve becomes considerably short, stop using it. It may indicate the possibility of a malfunction in the battery. Continued charging the battery creates the danger of heat emission, explosion, and fire.
- 4) Stop charging the battery after the recommended time even if it is not fully charged. Continuing to charge the battery may cause the battery to over heat, explode or burst into flames.
- 5) If the battery leaks fluid or emits a strange smell, remove it from near heat or flames. Burning may cause the battery to explode or burst into flames.
- 6) Should fluid from the battery accidentally get into your eyes, do not rub them. Immediately rinse your eyes with clean water such as tap water and then consult a physician immediately.

#### Cradle with RS-232 cable and adaptor

- 1) Power the cradle only with a power outlet whose voltage matches that marked on the adaptor specified in this manual.
- 2) Avoid conditions that can cause damage or breaks in the power cord. Do not place heavy objects on the power cord. Keep it away from sources of heat. Any of these conditions can damage the power cord, creating the danger of fire and electrical shock.
- 3) Never modify, sharply bend, twist, or pull on the power cord. Doing so creates the danger of fire and electrical shock.
- 4) Use only the AC/DC adaptor and charger specified in this manual. Use of other AC/DC adaptor models or chargers creates the danger of fire and electrical shock.
- 5) Should the power cord ever become severely damaged, contact your original dealer. Use of a damaged electrical cord creates the danger of fire and electrical shock.

#### Moisture

Keep the Basic Unit and the Barcode Scanner away from vases, planters, cups, glasses and other containers of liquid. Also keep it away from metal. Water and metal getting into the unit creates the danger of fire and electrical shock.

## Safety precautions - Caution!



# **A** Caution!

This symbol indicates information that, if ignored or applied incorrectly, can create the possibility of personal injury or material damage.

### Foreign objects

Take care to ensure that metal or combustible objects are not inserted into the openings of the unit. Such objects create the danger of fire and electrical shock.

#### Location

- 1) Do not locate the unit on a surface that is unstable or uneven. Doing so creates the danger of the unit falling, which can cause personal injury.
- Do not locate the unit in an area subjected to large amounts of humidity or dust. Doing so creates the danger of fire and electrical shock.
- 3) Do not leave the unit for long periods in a car parked in direct sunlight.

## Heavy objects

Never place heavy objects on top of the unit. Doing so creates the risk of a loss of balance and the object falling, which can cause personal injury.

#### Exit window

- 1) Never apply strong pressure to the mirror or subject it to strong impact. Doing so can crack the mirror and create the danger of personal injury.
- 2) Should the mirror ever break, never touch the mirror broken. Doing so can cause personal injury.

### Lithium-ion battery

- Never leave the battery in an area expose to direct sunlight, in a car parked in direct sunlight, or any other very hot area. Doing so creates the danger of heat emission and fire, as well as deterioration of battery performance and shortening of its service life.
- Do not use the battery in areas where static electricity is being generated. Doing so creates the 2) danger of battery heat emission, explosion, and fire.
- 3) Temperature ranges for battery use, charging and storage are specified below. Temperatures outside these ranges create the danger of deterioration of battery performance and shortening of its service life as well as fluid leakage and heat generation.
- 4) Operating Temperature: -20°C to 60°C.
- 5) Charging Temperature: 0°C to 45°C.
- 6) Storage Temperature: -20°C to 45°C.
- 7) Should fluid from the battery accidentally get onto clothing or your skin, immediately rinse it off with clean tap water. Prolonged contact with battery fluid can cause skin irritation.
- 8) Keep the battery out of the reach of small children. Do not let small children remove the battery from the charger or the unit it is powering.

## Cradle with RS-232 cable and adaptor

- 1) Keep the power cord away from stoves and other sources of extreme heat. Heat can melt the insulation of the power cord and create the danger of fire and electrical shock.
- 2) Never pull on the power cord when unplugging it. Doing so can damage the cord and create the danger of personal injury, fire and electrical shock. Always hold onto the pug when unplugging it from the wall outlet.
- 3) Never touch the plug while your hands are wet. Doing so can create the danger of electrical shock.
- 4) Be sure to unplug the power cord from the wall outlet before moving the Basic Unit. Failure to do so can result in damage to the power cord caused by pulling it, which creates the danger of fire and electrical shock.
- 5) Be sure to unplug the power cord from the wall outlet before cleaning the Basic Unit and charger.
- 6) Be sure to turn the power off and unplug the power cord after use.
- 7) Unplug the power cord from the wall outlet and clean the area around the plugs at least once a year. If dust collects on the AC/DC adaptor, humidity or moisture may cause a fault in the insulation, which may result in a fire.

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# 1 Specifications

# 1-1 Technical specifications

# Handheld unit

Working Range Radio Link	200 meters <sup>1</sup> (open air)
Dadia Link	
Raulo Lilik	$430.0 \sim 431.9 \text{ MHz}$ , $433.3 \sim 434.7 \text{ MHz}$ with adaptive frequency hopping
Weight	207 g
Dimensions	Length $\times$ Width $\times$ Depth: 90.2 mm $\times$ 70 mm $\times$ 180 mm
Color	Gray
Indicator	LED, beeper, vibration
Operating Mode	Handheld
<b>Programming Method</b>	Manual (reading special barcode)
Firmware Upgrade	Using Flash Utility software, while a cradle unit is required.
Input Voltage	$5 \pm 0.25 \text{ VDC}$
Current	4 mA (satndby), 150 mA (working)
Battery	1400 mAh Lithium-ion battery
Charge Time	4 hours
Standby Time	5 days
<b>Operating Time</b>	21 hours (1 scan per 5 second)
Light Source	650 nm visible laser diode
<b>Decoding Rate</b>	200 times per second
Scanning Angle	±60°, ±65°, ±42° (skew, pitch, roll)
<b>Print Contrast</b>	20% minimum reflection difference
Minimum Resolution	3 mil
Decoding Capability	UPC-A, UPC-E, UPC-E1, EAN-13, EAN-8, ISBN (Bookland EAN), ISSN, Code 39, Code 39 full ASCII, Code 32, Trioptic Code 39, Interleaved 2 of 5, Industrial 2 of 5, Matrix 2 of 5, Codabar (NW7), Code 128, UCC/EAN 128, ISBT 128, Code 93, Code 11 (USD-8), MSI/Plessey, UK/Plessey, China Post, China Finance, GS1 DataBar (formerly RSS) variants
	3 mil Code 39 (3 chars): 20 - 70 mm
	5 mil Code 39 (3 chars): 0 - 120 mm
<b>Decoding Depth</b>	10 mil Code 39 (3 chars): 0 - 280 mm
	13 mil UPC-E (6 chars): 0 - 350 mm 20 mil Code 39 (3 chars): 25 - 480 mm
	30 mil Code 39 (2 chars): 15 - 650 mm
Temperature	0° to 50°C (32° to 122°F), operating; -40° to 60°C (-40° to 140°F), storage
Humidity	5% to 95% (non-condensing)
Safety	Laser safety: EN60825-1, Class 1 EMC: EN55022, EN55024 Electrical Safety: EN60950-1 Sealing: IP52 Drop Resistance: Multiple 1.5 m (4.9 ft.) drops to concrete

Note: <sup>1</sup> Test condition: temperature at 27°C, sunny day, and visibility of 5 kilometers. Natural surroundings significantly affect the communication distance in practice. The distance drops quickly in the rainy, high-humidity, or heavy haze day; radio interference also shortens the communication distance.

## Cradle

Input Voltage	$5 \pm 0.25 \text{ VDC}$
Current	60 mA (working), 500 mA (charging, maximum)
Cable	Straight 2.0 m (PS/2) / Straight 1.5 m (USB) / Straight 2.0 m (RS-232 )
Dimensions	Length $\times$ Width $\times$ Depth: 118 mm $\times$ 89.5 mm $\times$ 74 mm
Weight	140 g
Indicator	LED
<b>Programming Method</b>	Manual (reading special barcode)
Fiermware Upgrade	PC online using Flash Utility software.
Temperature	0° to 50°C (32° to 120°F), operating; -40° to 60°C (-40° to 140°F), storage
Humidity	5% to 95% (non-condensing)
<b>Drop Specifications</b>	Multiple 1.5 m (4.9 ft.) drops to concrete

# 1-2 Default setting for each barcode

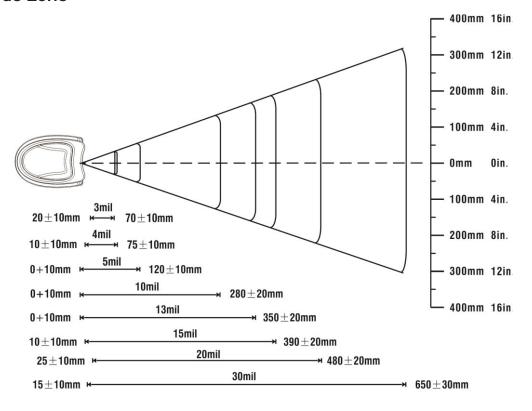
Code type	Read enable	Check digit verification	Check digit transmission	Min. code length	Proprietary code ID	AIM code ID
UPC-A	$\sqrt{}$	<b>√</b>	V	$(12)^2$	A	]Em
UPC-E	$\sqrt{}$	√	√	$(8)^2$	D	]Em
UPC-E1	-	√	√	$(8)^2$	D	]Em
EAN-13	$\sqrt{}$	√	√	$(13)^2$	A	]Em
EAN-8	$\sqrt{}$	√	√	$(8)^2$	С	]Em
ISBN/ISSN <sup>1</sup>	$\sqrt{}$	√	√	$(13)^2$	В	]Em
Code 39	$\sqrt{}$	-	-	1	M	]Am
Interleaved 2 of 5	$\sqrt{}$	-	-	6	I	]Im
Industrial 2 of 5	-	-	-	4	Н	]Im
Matrix 2 of 5	$\sqrt{}$	-	-	6	X	]Im
Codabar	$\sqrt{}$	-	-	4	N	]Fm
Code 128	$\sqrt{}$	√	-	1	K	]Cm
UCC/EAN 128	√	√	-	1	K	]Cm
ISBT 128	√	√	-	1	K	]Cm
Code 93	$\sqrt{}$	√	-	1	L	]Gm
Code 11	-	√	-	4	V	-
MSI/Plessey	-	-	-	4	0	]Mm
UK/Plessey	$\sqrt{}$	√	-	1	U	]Mm
China Post	$\sqrt{}$	-	-	$(11)^2$	Т	]Im
China Finance	$\sqrt{}$	-	-	$(10)^2$	Y	-
GS1 DataBar	$\sqrt{}$	-	-	$(16)^2$	R	]em
GS1 DataBar Truncated <sup>3</sup>	$\sqrt{}$	-	-	$(16)^2$	R	]em
GS1 DataBar Limited	$\sqrt{}$	-	-	$(16)^2$	R	]em
GS1 DataBar Expanded	$\sqrt{}$	-	-	1	R	]em

Note: <sup>1</sup>The settings for ISBN/ISSN and EAN-13 must be the same.

<sup>&</sup>lt;sup>2</sup> Fixed-length barcodes.

<sup>&</sup>lt;sup>3</sup>The settings for GS1 DataBar Truncated and GS1 DataBar must be the same.

## 1-3 Decode zone



	hanland	<del>111111111</del>	<del>111111111</del>	ավաղ	<del>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</del>	<del>                                      </del>	لسبيا
0mm	100mm	200mm	300mm	400mm	500mm	600mm	700mm
Oin.	4in.	8in.	12in.	16in.	20in.	24in.	28in.

Symbol density	Barcode type	Wide-narrow element ratio	Barcode content	Contrast
3.0 mil	Code 39	2.5:1	123	80%
4.0 mil	Code 128	2.5:1	123456789	80%
5.0 mil	Code 39	2.5:1	123	80%
7.5 mil	Code 39	2.5:1	ABCDEF	80%
10 mil	Code 39	2.5:1	123	90%
13 mil	100% UPC	-	123456	90%
15 mil	Code 39	2.5:1	123	80%
20 mil	Code 39	2.2:1	123	80%
30 mil	Code 39	2.2:1	EF	80%

## 2 Get Started

# 2-1 Cable connector pin-outs descriptions for cradle

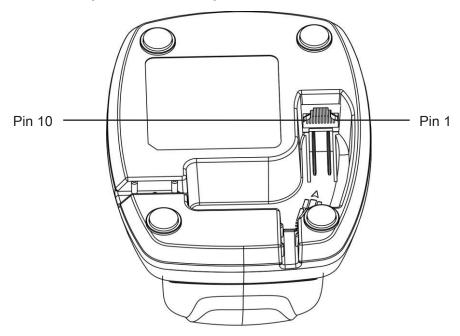


Figure 2-1 Cable connector interface pin-outs

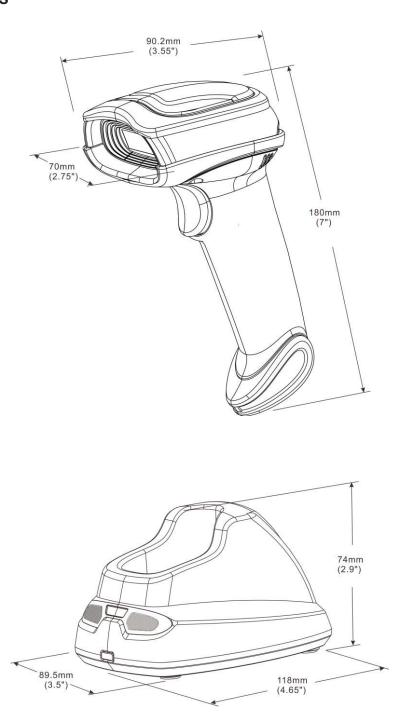
The pin-outs descriptions in Table 1 apply to the cable connector on the cradle and are for reference only.

Table 2-1 Cable connector pin-outs descriptions

Pin	RS232	Keyboard (PS/2)	USB
1	Power (+5V)	Power (+5V)	Power (+5V)
2	+3.3V ( for interface auto	Ground (for interface auto	+3.3V ( for interface auto
2	selection purpose)	selection purpose)	selection purpose)
3	Ground	Ground	Ground
4	+3.3V ( for interface auto		Ground (for interface auto
4	4 selection purpose) Reserved	Reserved	selection purpose)
5	TxD	KeyClock	Reserved
6	RxD	KeyData	Reserved
7	Reserved	TermClock	Reserved
8	Reserved	TermData	Reserved
9	CTS	Reserved	D-
10	RTS	Reserved	D+

Note: Voltage level of all RS232 Pin-outs (RxD, TxD, CTS and RTS) is 0V for logic low and 3.3V for logic high.

# 2-2 Dimensions



## 2-3 Parts of the scanner



Figure 2-2 Handheld unit

- ① Exit window
- ② Trigger (Press to triggr / Long press 2 seconds to turn on)
- 3 Beeper
- Power indicator (Blue LED)
- ⑤ Successful decoding indicator (Green LED) / Communication fail indicator (Red LED) / Charging indicator (Red LED)



Figure 2-3 Cradle

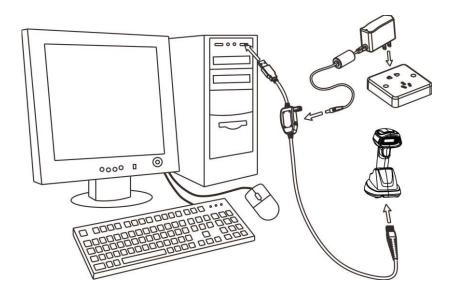
- Power indicator (Blue LED)
- ⑦ Communication indicator (Green LED)

# 2-4 Charge battery

Please charge the battery before the first time of use. The charge indicator (Red LED) on the handheld unit is turned on when the charging is in process. When the charging process completes, the red LED is turned off.

Charging time: 4 hours for fully charged.

You can charge the battery via a USB port on the device or an optional 5V adapter. Note: The 5V adapter is an optional accessory.

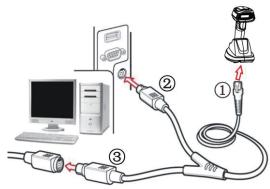


## 2-5 Installation of cable

Note: If any of the below operation is incorrect, turn off the power immediately and check the scanner for any improper connections. Go through all steps again.

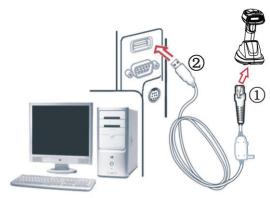
### 2-5-1 PS/2 keyboard cable

Plug one end of the PS/2 keyboard cable to the cradle, one end to PS/2 port on PC, and one end to the keyboard.



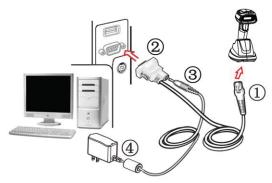
#### 2-5-2 USB cable

- 1. Plug one end of the USB cable to the cradle. Plug the other end into the USB port of the computer.
- 2. Windows gives message on "new hardware found USB HID input device found", then driver will be installed on request.
- 3. After successfully installing the new hardware, message will be given: "hardware installed successfully and ready to use".
- 4. If any problem encounters during the installation process, please unplug the USB cable from the computer and repeat step 1-3.



## 2-5-3 RS-232 cable

- 1. Connect the DB9 serial communication cable with the cradle and the COM port of the computer.
- 2. Plug the output of the AC/DC adaptor into the power terminal of on the cradle. Plug the AC/DC adaptor provided by the manufacturer into an electrical outlet.



# 3 Programming menu

When the scanner is scanning, ensure the scan line crosses every bar and space of the symbol.





**RIGHT** 

# 3-1 Example: Programming instruction

Note:

- 1) Only one parameter can be setup at each time.
- 2) During the process of programming, LED is lighting to indicate the programming correctness. LED will go off if any incorrect programming operation performed.
- 3) After each successful programming, LED will go off and the scanner will beep twice.
- 4) Throughout the programming bar code menus, the factory default settings are indicated with asterisks (\*).

Two programming modes have been provided as bellows:

Single-scan setting

Scan the appropriate Single-scan setting (e.g. %0101D00%) according to the user's demand.

Example: To set Flow control to be XON/XOFF.

Steps: Scan the following barcode.



- Multiple-scan setting
- 1) Scan the **SETUP** bar code on the parameter setting part.
- 2) Enter the option mode by scanning the Option bar code
- 3) To the right of the option barcode, the necessary alphanumeric inputs are listed. See 12 Configuration alphanumeric entry barcode.
- 4) Scan the **END** bar code, listed on the lower right hand corner of each parameter setting part.

**Example:** To set Flow control to be XON/XOFF.

Steps: Scan the following barcodes in order.











## 3-2 Wireless communication setting

#### 3-2-1 Wireless communication setting for handheld unit

**Handheld unit RF channel No.:** The scanner offers 16 different radio frequency channels for the data transmission between handheld unit and cradle. The number of channel can be increased.

**Handheld unit address:** The scanner offers 2000 different four-digit radio addresses for handheld unit. Note that all scanners used in the same area must have different addresses.

Radio power level for handheld unit: By selecting, you can change the radio frequency power level for handheld unit.

#### Batch data mode:

**Disable-** Do not batch data. The handheld unit attempts to transmit every scanned barcode. If the transmission is failed, the barcode data is ignored.

**Out-of-range batch -** The handheld unit starts storing barcode data when it loses its connection to a remote device (for example, when a user holding the handheld unit walks out of range). Data transmission is triggered by reestablishing the connection with the cradle (for example, when a user holding the handheld unit walks back into range).

**Standard batch-** The handheld unit starts storing barcode data after "%%%EBM" (*Enter Batch Mode*) is scanned. Data transmission is triggered by scanning "%%%SBD" (*Send Batch Data*).

In Out-of-range batch or Standard batch modes, calculate the number of barcodes the handheld unit can store as follows:

Number of storable barcodes = 16,384 bytes of memory / (number of characters in the barcode + 2).

**Beep on reconnect attempt:** This feature is active only when the Out-of-range batch operating mode is selected. If this feature is enabled, the beeper emits 4 short beeps every 5 seconds while the reconnection attempt is in progress.

Radio connection checking interval: This feature is active only when the Out-of-range batch operating mode is selected. The handheld unit checks the radio communication with the cradle once within the time interval.

Save data at low-battery or power-off: If it is enabled, the handheld unit will save data to memory while the battery is low or before the power is off.

**Low battery indicator:** If it is enabled, while the power is low, the power LED on the handheld unit flashes 5 times, and the beeper emits 5 beepers for every 10 minutes or 200 scans. In this battery low status, the power LED flashes 2 times by pulling the scanner trigger.

**Enter sleeping mode interval:** If it is enabled, the handheld unit will enter sleeping mode while no operation beyond the time interval defined; the handheld unit will return to normal mode by pulling the scanner trigger.

**Enter transmitting data mode interval:** There is no continuous scanning motion time interval of before the domination handheld unit entering the barcode transmission status. By default when out of range, if there is barcode data awaiting transmission, the handheld unit will try to transmit data to the cradle after no scanning motion occurs for 5 seconds. This can avoid conflict between transmission of barcode data and scanning barcode motion requested by user.

Interval for radio communication: An unsuccessful transmission is verified while the handheld unit has

not received data beyond the interval. If a RS232 is used, this value should be set not less than feedback delay of RS232 serial port transmission.

**Inform the result of wired transmission for handheld unit:** If this option is enabled, the cradle will only inform the handheld unit the success of data transmission after the data has been successfully transmitted from cradle to host PC.



SETUP

Option barcode	Options	Alpha. entry	Single-scan setting
Handheld unit RF channel No.		02-16	
	02-16	06*	%0701D06% *
Handheld unit address	2000 4000	0000-1999	
	0000-1999	0000*	
	10 dbm (maximum)	01*	######################################
	7 dbm	02	%0703D02%
	5 dbm	03	%0703D03%
Radio power level for handheld unit	0 dbm	04	%0703D04%
0703	-5 dbm	05	%0703D05%
	-10 dbm	06	%0703D06%
	-15 dbm (minimum)	07	%0703D07%
Frequency hopping	Disable	00*	
	Reserved	01	
	Disable	00*	
Batch data mode	Out-of-range batch	01	%0705D01%
0705	Standard batch	02	%0705D02%
Beep on reconnect attempt  0706	Disable	00	
	Enable	01*	%0706D01% *
Radio connection checking interval	00-FF <sub>16</sub> (second)	00-FF <sub>16</sub>	

<b>               </b> 0707		03*	
Save data at low-battery or power-off	Disable	00*	
	Enable	01	%0708D01%
Low battery indicator	Disable	00	%0709D00%
	Enable	01*	%0709D01% *
Enter sleeping mode interval  O710	00-FF <sub>16</sub> (second)	00-FF <sub>16</sub>	
		0A <sub>16</sub> *	
Enter transmitting data mode interval	00-FF <sub>16</sub> (minute)	00-FF <sub>16</sub>	
		0F <sub>16</sub> *	
Interval for radio communication	02-20 (second)	02-20	
	02-20 (second)	02*	
Inform the result of wired transmission for handheld unit	Disable	00*	
	Enable	01	

END







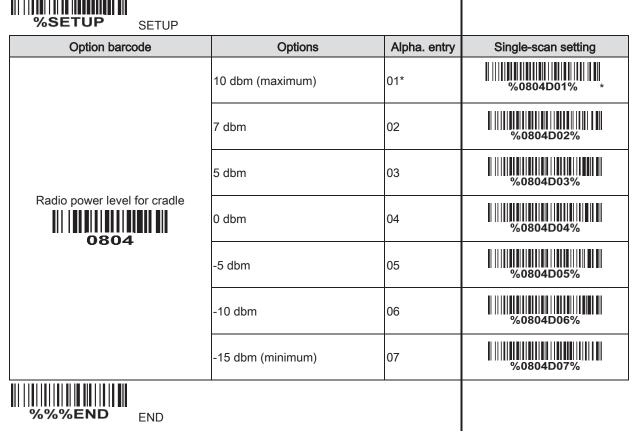


Show channel information of handheld unit



## 3-2-2 Wireless communication setting for cradle

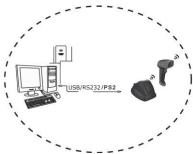
Radio power level for cradle: By selecting, you can change the radio frequency power level for cradle.



Show channel information of cradle

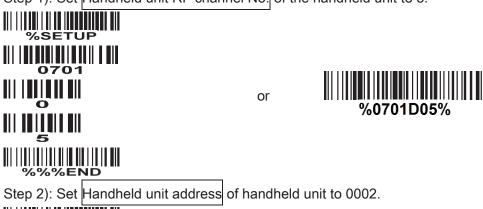
### 3-2-3 Example

Example 1: One handheld unit and one cradle



The following takes channel No.5 for instance.

Step 1): Set Handheld unit RF channel No. of the handheld unit to 5.





Step 3): Scan the following barcode to bind the handheld unit with the cradle.

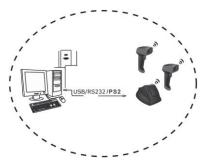


Firmly position the handheld unit onto the cradle. Within 10 seconds, two beeps will be emitted to signal that the cradle has been paired to the handheld unit, and the blue LED on the handheld unit will go off. If three beeps are emitted, it indicates unsuccessful pairing between the cradle and the handheld unit; then repeat step 3).

Test barcode:

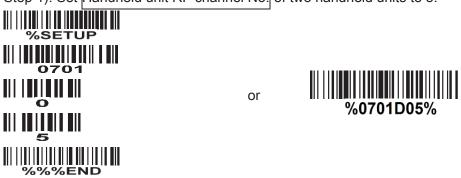


Example 2: Two handheld units and one cradle



The following takes channel No.5 for instance.

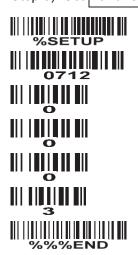
Step 1): Set Handheld unit RF channel No. of two handheld units to 5.



Step 2): Set Handheld unit address of the first handheld unit to 0002.



Step 3): Set Handheld unit address of the second handheld unit to 0003.



Step 4): Make the first handheld unit scan the following barcode to bind the handheld unit with the cradle.



Firmly position the handheld unit onto the cradle. Within 10 seconds, two beeps will be emitted to signal that the cradle has been paired to the handheld unit, and the blue LED on the handheld unit will go off. If three beeps are emitted, it indicates unsuccessful pairing between the cradle and the handheld unit; then repeat step 4).

Step 5): Make the second huandhend unit scan %%JOIN barcode to pair the second handheld unit with the cradle.

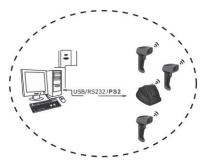


Firmly position the handheld unit onto the cradle. Within 10 seconds, two beeps will be emitted to signal that the cradle has been paired to the handheld unit, and the blue LED on the handheld unit will go off. If three beeps are emitted, it indicates unsuccessful pairing between the cradle and the handheld unit; then repeat step 5).

Test barcode:

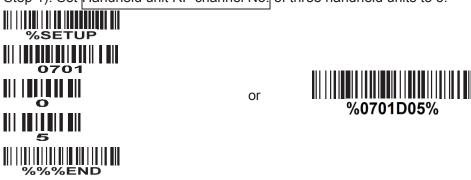


Example 3: Three handheld units and one cradle



The following takes channel No.5 for instance.

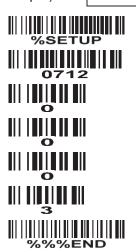
Step 1): Set Handheld unit RF channel No. of three handheld units to 5.



Step 2): Set Handheld unit address of the first handheld unit to 0002.



Step 3): Set Handheld unit address of the second handheld unit to 0003.



Step 4): Set Handheld unit address of the third handheld unit to 0004.



Step 5): Make the first handheld unit scan the following barcode to bind the handheld unit with the cradle.



Firmly position the handheld unit onto the cradle. Within 10 seconds, two beeps will be emitted to signal that the cradle has been paired to the handheld unit, and the blue LED on the handheld unit will go off. If three beeps are emitted, it indicates unsuccessful pairing between the cradle and the handheld unit; then repeat step 5).

Step 6): Make the second huandhend unit scan %%JOIN barcode to pair the second handheld unit with the cradle.

Firmly position the handheld unit onto the cradle. Within 10 seconds, two beeps will be emitted to signal that the cradle has been paired to the handheld unit, and the blue LED on the handheld unit will go off. If three beeps are emitted, it indicates unsuccessful pairing between the cradle and the handheld unit; then repeat step 6).

Step 7): Make the third huandhend unit scan %%JOIN barcode to pair the third handheld unit with the cradle.



Firmly position the handheld unit onto the cradle. Within 10 seconds, two beeps will be emitted to signal that the cradle has been paired to the handheld unit, and the blue LED on the handheld unit will go off. If three beeps are emitted, it indicates unsuccessful pairing between the cradle and the handheld unit; then repeat step 7).

Test barcode:



## 3-3 Keyboard wedge interface for Cradle

**Keyboard type:** As a keyboard interface, the scanner supports most of the popular PCs and IBM terminals.

**Keyboard layout:** The scanner supports different national keyboard layouts.

**Clock period:** According to the PS/2 protocol, the clock is provided by the device, e.g. keyboard or scanner, with the period between 60 us to 100 us.

**Delay-after-compound-key:** In some rare occasions, machine with low speed PS/2 communication port would require a free time gap following the press/release of the compound key (Shift, Ctrl or Alt).

#### Numeric key:

Alphabetic key- the scanner will output code result as alphabetic key.

Numeric key- the scanner will output code result as pressing numeric keypad ('0', '1', '2', '3', '4', '5', '6', '7', '8', '9', '.', '+', '-', '/', '\*' only).

Alt + keypad- the scanner will output code result as pressing Alt + numeric key (on keypad). Note that the Num Lock control key must be ON. This setting can be specially adapted for use with different national keyboard layout.

**Power-on simulation:** All of the PCs check the keyboard status during power-on self test. It simulates keyboard timing and passes keyboard present status to the PC during power-on.

**Inter-character delay:** This delay is inserted after each data character transmitted.

**Inter-byte delay:** This delay is inserted after each byte transmitted. Normally a character is comprised of three or above bytes.

**Block trans. delay:** It is a delay timer between barcode data output. This feature is used to transfer continually with shorter barcode data.

Caps Lock reversion: By setting enable, the status of Caps Lock key (i.e. being pressed ON or OFF) on the keyboard is simulated in a reversion status.

Caps Lock override: If this function is enabled, on AT or AT notebook hosts, the keyboard ignores the state of the Caps Lock key. Therefore, an 'A' in the bar code is sent as an 'A' no matter what the state of the keyboard's Caps Lock key.

### A guide of setting while the scanned data is incorrectly displayed on the host

- If some characters are missed or some additional characters are incorrectly displayed on the host, set the Inter-byte delay (0208) to be "01" or greater value.
- If some capital character (e.g. "A") or compound-key-characters (e.g. "shift+", "Ctrl + ", "Alt+")are displayed incorrectly, set the Delay-after-compound-key to be "01" or greater value.
- If some digits are incorrectly displayed as some symbol characters (e.g. "1" and "2" are displayed incorrectly as "!" and "@"), set the Clock period (0203) to be greater value (e.g. 04, 05).



Option bar code	Option	Alpha. entry	Single-scan setting
Keyboard type	IBM AT, PS/2	00*	
	Apple Mac compatibles	01	
	USA	00*	
	Turkish F	01	
	Turkish Q	02	
	French	03	
Keyboard layout	Italian	04	
	Spanish	05	
	Slovak	06	
	Denmark	07	
	Japanese	08	
	German	09	
	60 us	00	
	70 us	01	
Clock period	80 us	02*	
	90 us	03	
	100 us	04	
	200 us	05	
Delay-after-compound-key	0 ms	00*	



Option bar code	Option	Alpha. entry	Single-scan setting
0204	10 ms	01	
	20 ms	02	
	40 ms	03	
	80 ms	04	
	Alphabetic key	00*	
Numeric key	Numeric keypad	01	
0203	Alt+ keypad	02	
Power-on simulation	Disable	00*	
0206	Enable	01	
	0 ms	00*	
	5 ms	01	
Inter-character delay	10 ms	02	
	20 ms	03	
	40 ms	04	
	80 ms	05	
	1 ms	00*	
Inter-byte delay  O208	2 ms	01	
	4 ms	02	
	8 ms	03	
Caps Lock reversion	Disable	00*	



Option bar code	Option	Alpha. entry	Single-scan setting
0209	Enable	01	
Caps Lock override	Disable	00*	
	Enable	01	



### 3-4 RS-232 interface for Cradle

#### Flow control:

**None**-The communication only uses TxD and RxD signals without any hardware or software handshaking protocol.

RTS/CTS-If the scanner wants to send the barcode data to host computer, it will issue the RTS signal first, wait for the CTS signal from the host computer, and then perform the normal data communication. If there is no replied CTS signal from the host computer after the timeout duration, the scanner will issue an error indication. By setting (Host idle: Low RTS) or (Host idle: High RTS), the scanner can be set to match the Serial Host RTS line.

**XON/XOFF-**An XOFF character turns the scanner transmission off until the scanner receives an XON character.

ACK/NAK-After transmitting data, the scanner expects either an ACK (acknowledge) or NAK (not acknowledge) response from the host. When a NAK is received, the scanner transmits the same data again and waits for either an ACK or NAK. After three unsuccessful attempts to send data when NAKs are received, the scanner issues an error indication and discards the data.

Inter-character delay: Refer to Inter-character delay of 3-3 Keyboard wedge interface for Cradle.

**Response delay:** This delay is used for serial communication of the scanner when it waits for a handshaking acknowledgment from the host.



Ontion har code	Option	Alpha. entry	Single-scan setting
Option par code	Ориоп	Alpha. entry	
	None	00*	
Plow control O301  Inter-character delay O302  Reserved O303  Response delay O304  Baud rate O305	RTS/CTS (Host idle: Low RTS)	01	
	RTS/CTS (Host idle: High RTS)	02	
0301	XON/XOFF	03	
	ACK/NAK	04	
	0 ms	00*	
	5 ms	01	
Inter-character delay	10 ms	02	
	20 ms	03	
	40 ms	04	
	80 ms	05	
	04.00 (400 ====)	01-99	
	01-99 (100 ms)	00*	
	300	00	
	600	01	
	1200	02	
0305	2400	03	
	4800	04	



Option bar code	Option	Alpha. entry	Single-scan setting
	9600	05*	
	19200	06	
	38400	07	
	57600	08	
	115200	09	
	None	00*	
Parity	Odd	01	
0306	Even	02	
Data bit	8 bits	00*	
0307	7 bits	01	
Stop bit	One bit	00*	
0308	Two bits	01	

### 3-5 USB interface for Cradle

**USB device type:** When the cradle is connected to a PC with a USB cable, it will be identified as a HID keyboard.

HID keyboard By setting, the scanner is used as a USB HID keyboard emulation device. The keyboard layout setting follows the setting of keyboard layout in the chapter of Keyboard wedge.

**USB virtual COM**– By setting, the scanner emulate a regular RS232-based COM port. If a Microsoft Windows PC is connected to the scanner, a driver is required to install on the connected PC. The driver will use the next available COM Port number. The driver and the installation guide can be found in the associated CD and on the manufacturer's website. A Windows-based software COM\_Text is recommended to display the barcode data in text format. COM\_Text emulates some kind of serial-key typing.

Note: when changing USB Device Types, the scanner automatically restarts.

**Keyboard layout:** Refer to Keyboard layout of 3-3 Keyboard wedge interface for Cradle.

**Host comm. port speed:** By selecting, the user can change the output speed of the scanner to match the speed of the host USB communication port. Generally, set 00 or 01 to work with high communication speed. If some output characters of barcode have been missed, the user may need to set 07 or 08 to slow the data transmission speed of the scanner.

Numeric key: Refer to Numeric key of 3-3 Keyboard wedge interface for Cradle.



Option bar code	Option	Alpha. entry	Single-scan setting
	HID keyboard	00*	
USB device type	HID keyboard for Apple Mac	01	
0301	USB virtual COM	02	
	USA	00*	
	Turkish F	01	
	Turkish Q	02	
	French	03	
Keyboard layout	Italian	04	
	Spanish	05	
	Slovak	06	
	Denmark	07	
	Japanese	08	
	German	09	######################################
	0 ms	00	######################################
	5 ms	01*	######################################
Inter-character delay	10 ms	02	######################################
0903	20 ms	03	%0903D03%
	40 ms	04	%0903D04%
	60 ms	05	######################################



Option bar code	Option	Alpha. entry	Single-scan setting
	Alphabetic key	00*	
Numeric key	Numeric keypad	01	
0904	Alt+ keypad	02	

## 3-6 Handheld scan & some global settings

#### Scanning mode:

Good-read off-The trigger button must be pressed once to activate scanning. The light source of scanner stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

**Momentary-**The trigger button acts as a switch. Press button to activate scanning and release button to stop scanning. The light source of scanner stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

Alternate-The trigger button acts as a toggle switch. Press button to activate or stop scanning.

Continue-The scanner always keeps scanning, and it does not matter when the trigger button is pressed or duration is elapsed.

**Timeout off-**The trigger button must be pressed once to activate scanning. The light source of scanner stops scanning when no code is successful decoded after the Stand-by duration elapsed.

Same barcode delay time: If a barcode has been scanned and output once successfully, the laser beam must be off or moved away from the barcode beyond delay time to active scanning the same barcode. When this feature is set to be "0xFF", then the delay time is indefinite.

**Double confirm:** If it is enabled, the scanner will require a several times of same-decoded-data to confirm a valid reading.

Global Max./Min. code length: These two lengths are defined as the valid range of decoded barcode data length. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise the labels of the symbol will not be readable. In particular, the same value can be set for both minimum and maximum reading length to force the fixed length barcode decoded.

#### Notes:

- 1. Please set the max./min. length for individual barcode in later sections, if special demand is requested.
- 2. The number of check digits is included in max./min. code length.
- 3. These two settings have no effect on the symbols with fixed-length, e.g. UPC-A, UPC-E, EAN-13, EAN-8 and China Post.

**Global G1-G4 string selection:** The scanner offer one or two string group for ALL symbols. By setting one or two digits to indicate which string group you want to apply. You may refer to the chapters of *3-30 G1-G4 & FN1 substitution string setting* and *3-31 G1-G4 string position & Code ID position*.

Example: Group 1  $\rightarrow$  set 01 or 10. Group 2 and 4  $\rightarrow$  set 24 or 42.

All valid settings include 00, 01, 02, 03, 04, 10, 11, 12, 13, 14, 20, 21, 22, 23, 24, 30, 31, 32, 33, 34, 40, 41, 42, 43, 44.

**Element amendment:** If it is enabled, the scanner can read the barcode comprised with bars and spaces in different scale.

**Printable character only:** If it is enabled, the scanner will output the printable characters only, i.e. in ASCII from 20H to 7EH.

Decoder optimization: If it is enabled, the scanner will optimize the decoder with error correction. This

function is not effective for all types of barcodes.



Option bar code	Option	Alpha. entry	Single-scan setting
	Good-read off	00	
	Momentary	01*	
Scan mode	Alternate	02	
	continue	03	
	Continue	04	
	Timeout off	05	
Standby duration	04.00 (	01-99	
	01-99 (second)	04*	
		%0403H00%	
Same barcode delay time	00-FF <sub>16</sub> (50 ms)		
0403			
Double confirm	00-09	00-09	
	(00: none )	00*	
Global max. code length	04-99	04-99	
	0 <del>1</del> -99	99*	
Global min. code length	01-99	01-99	
	01-99	04*	



Option bar code	Option	Alpha. entry	Single-scan setting
Global G1-G4 string selection	00-44	00-44	
	00-44	00*	
Element amendment	Disable	00	
	Enable	01*	
Character output restraint	Disable	00*	
	Enable	01	
Decoder optimization	Disable	00	
	Enable	01*	

# 3-7 Indication for handheld unit

Power on alert: After power-on the scanner will generate an alert signal to indicate a successful self-test.

**LED indication:** After each successful reading, the LED above the scanner will light up to indicate a good barcode reading.

**Beeper indication:** After each successful reading, the scanner will beep to indicate a good barcode reading, and its beep tone duration is adjustable.

Beep tone duration: This parameter can be adjusted for a good reading upon favorite usage.

Volume of beeper: This parameter can be adjusted for different level of the volume of the beeper.

Vibration: After each successful reading, the vibrator will vibrate to indicate a good barcode reading.

%SETUP SETUP			
Option bar code	Option	Alpha. entry	Single-scan setting
Power on alert	Disable	00*	
	Enable	01	
LED indication	Disable	00	
	Enable	01*	
Beeper indication	Disable	00	
0503	Enable	01*	
Beep tone duration	01-09 (10 ms )	01-09	
	01-03 (10 1113 )	05*	
	Low	00	
Volume of beeper	Middle	01	
0303	High	02*	
Vibration indication	Disable	00	
	Enable	01*	%0506D01% *
<b>%%%END</b> END			

### 3-8 UPC-A

#### Read:

**Format** 

System character	Data digits (10 digits)	Check digit
------------------	-------------------------	-------------

Check digit verification: The check digit verification is optional.

Check digit trans.: By setting Enable, check digit will be transmitted.

**Code ID setting:** Code ID is a one-or-two-character string used to represent the symbol upon a succeeding reading. If you want application to transmit Code ID, you must set Code ID transmission to be enabled. Refer to *3-32 String transmission*.

**Insertion group selection:** Refer to Global insertion group selection of *3-8 Hand-held scan & some global settings*.

Supplement digits: The Supplement digits barcode is the supplemental 2 or 5 characters.

**Format** 

System character	Data digits (10 digits)	Check digit	Supplement digits 2 or 5
------------------	-------------------------	-------------	--------------------------

#### Truncation/Expansion:

**Truncate leading zeros-** The leading "0" digits of UPC-A data characters can be truncated when the feature is enabled.

**Expand to EAN13-** It extends to 13-digits with a "0" leading digit when the feature is enabled.

**Truncate system character-** The system character of UPC-A data can be truncated when the feature is enabled.

Add country code- The country code ("0" for USA) can be added when the feature is enabled.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00	
	Enable	01*	#   <b>                                  </b>
Check digit trans.	Disable	00	
	Enable	01*	%1103D01% *



Option bar code	Option	Alpha. entry	Single-scan setting
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<a>*</a>	
Insert group selection	00.44	00-44	
<b>                                </b>	00-44	00*	
	None	00*	
Supplement digits	2 digits	01	
	5 digits	02	
	2 or 5 digits	03	
	None	00*	
	Truncate leading zeros	01	
Truncation/Expansion	Expand to EAN-13	02	
	Truncate system character	03	######################################
	Add country code	04	

### 3-9 UPC-E

#### Read:

Format

System character "0" Data	digits (6 digits) Ch	neck digits
---------------------------	----------------------	-------------

**Check digit verification:** The check digit verification is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of *3-11 UPC-A*.

Supplement digits:

**Format** 

System character "0" Data digits (6 digits) Check digit Supplement digits 2 or 5

### Truncation/Expansion:

Truncate leading zeros- Refer to Truncation/Expansion of 3-11 UPC-A.

Expand to EAN-13- It extends to 13-digits with "0" digits when the feature is set to be enabled.

Example: Barcode "0123654", Output: "0012360000057".

**Expand to UPC-A-** It extends to 12-digits when the feature is set to be enabled.

**Truncate system character-** The system character "0" of UPC-E data can be truncated when the feature is enabled.

Add country code- The country code ("0" for USA) can be added when the feature is enabled.



Option bar code **Option** Alpha. entry Single-scan setting 00 Disable 01\* 1201 Enable %1201D01% Disable 00 Check digit verification 1202 Enable 01\* %1202D01%



Option bar code	Option	Alpha. entry	Single-scan setting
Check digit trans.	Disable	00	
1203 Enable	Enable	01*	%1203D01% *
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<d>*</d>	
Insert group selection	00.44	00-44	
	00-44	00*	%1205D00% *
	None	00*	%1206D00% *
Supplement digits	2 digits	01	
	5 digits	02	
	2 or 5 digits	03	
	None	00*	%1207D00% *
	Truncate leading zeros	01	
Truncation/Expansion	Expand to EAN-13	02	
	Expand to UPC-A	03	
	Truncate system character	04	
	Add country code	05	

## 3-10 UPC-E1

#### Read:

Format

System character "1" Da	ta digits (6 digits)	Check digits
-------------------------	----------------------	--------------

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

System character "1"	Data digits (6 digits)	Check digit	Supplement digits 2 or 5
----------------------	------------------------	-------------	--------------------------

### Truncation/Expansion:

Expand to EAN-13- It extends to 13-digits with "0" digits when the feature is set to be enabled.

Expand to UPC-A- It extends to 12-digits when the feature is set to be enabled.

**Truncate system character-** The system character "1" of UPC-E1 data can be truncated when the feature is enabled.

Add country code- The country code ("0" for USA) can be added when the feature is enabled.



SETUP

Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00*	
	Enable	01	
Check digit verification	Disable	00	
	Enable	01*	%3402D01% *
Check digit trans.	Disable	00	
	Enable	01*	%3403D01% *



Option bar code	Option	Alpha. entry	Single-scan setting
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<d>*</d>	######################################
Insert group selection	00-44	00-44	
	00-44	00*	
	None	00*	
Supplement digits	2 digits	01	
	5 digits	02	#    <b>                                 </b>
	2 or 5 digits	03	
	None	00*	
	Expand to EAN-13	02	
Truncation/Expansion	Expand to UPC-A	03	
3407	Truncate system character	04	%3407D04%
	Add country code	05	######################################
<b>%%%END</b> END			

# 3-11 EAN-13 (ISBN/ISSN)

#### Read:

**Format** 

Data digits (12 digits) Check digit

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

EAN-13 code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

Data digits (12 digits) Check digit Supplement digits 2 or 5

**ISBN/ISSN conversion:** The ISBN (International Standard Book Number, or Bookland EAN) and ISSN (International Standard Serial Number) are two kinds of barcode for books and magazines. The ISBN is 10 digits with leading "978" and the ISSN is 8 digits with leading "977" of the EAN-13 symbol.

### Example:

Barcode "9780194315104", Output: "019431510X". Barcode "9771005180004", Output: "10051805".

ISBN/ISSN code ID setting: Refer to Code ID setting of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00	
	Enable	01*	
Check digit transmission	Disable	00	
1303	Enable	01*	



Option bar code	Option	Alpha. entry	Single-scan setting
EAN-13 code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
1304	(ASCII)	<a>*</a>	
Insert group selection	20.44	00-44	
	00-44	00*	
	None	00*	######################################
Supplement digits	2 digits	01	
	5 digits	02	
	2 or 5 digits	03	
ISBN/ISSN conversion	Disable	00*	%1307D00% *
	Enable	01	
ISBN/ISSN code ID setting	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<b>*</b>	######################################

# 3-12 EAN-8

### Read:

Format

Data digits (7 digits) Check digit

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

Data digits (7 digits) Check digit Supplement digits 2 or 5

Truncation/Expansion: Refer to Truncation/Expansion of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00	
	Enable	01*	
Check digit trans.	Disable	00	
	Enable	01*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<c>*</c>	



Option bar code	Option	Alpha. entry	Single-scan setting
Insert group selection	00.44	00-44	
	00-44	00*	%1405D00% *
	None	00*	%1406D00% *
Supplement digits	2 digits	01	
	5 digits	02	
	2 or 5 digits	03	
	None	00*	%1407D00% *
Truncation/Expansion	Truncate leading zero	01	
1407	Expand to EAN-13	02	

# 3-13 Code 39 (Code 32, Trioptic Code 39)

#### Read:

Format

Start character (*)	Data digits (variable)	Check digit (optional)	End character (*)
---------------------	------------------------	------------------------	-------------------

Check digit verification: The check digit is optional and made as the sum module 43 of the numerical value of the data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

Max./Min. code length: Each symbol has own max./min. code length. If both setting of max./min. code length are "00"s, the setting of global max./min. code length is effective. The length is defined as to the actual barcode data length to be sent. Label with length exceeds these limits will be rejected. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise all the labels of the symbol will not be readable. In particular, you can see the same value for both minimum and maximum reading length to force the fixed length barcode decoded.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.

**Start/End transmission:** The start and end characters of Code 39 are "\*"s. You can transmit all data digits including two "\*"s.

\*\*\* as data character: By setting Enable, "\*" can be recognized as data character.

Convert Code 39 to Code 32: Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Note that Code 39 must be enabled in order for this parameter to function.

Format of Code 32

"A" (optional) Data digits (8 digits)	Check digit
---------------------------------------	-------------

Code 32 Prefix "A" transmission: By setting Enable, the prefix character "A" can be added to all Code 32 barcodes.

**Trioptic Code 39 read:** Trioptic Code 39 is a variant of Code 39 used in the marking of magnetic tapes and computer cartridges. Trioptic Code 39 symbols always contain six characters.

**Format** 

Start character (\$)	Data digits (6 digits)	End character (\$)
----------------------	------------------------	--------------------

**Trioptic Code 39 Start/End transmission:** The start and end characters of Trioptic Code 39 are "\$"s. You can transmit all data digits including two "\$"s.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00*	
	Enable	01	
Check digit transmission	Disable	00*	
	Enable	01	######################################
Max. code length	00.00	00-99	
	00-99	00*	
Min. code length	00-99		
Code ID setting	Disable       00*         Enable       01         Disable       00*         Enable       01         00-99       00*         00-99       00*         00-99       01*         00-FF16 (ASCII)       00-FF16         00-44       00-44		
Insert group selection	Enable 01*  Disable 00*  Enable 01  Disable 00*  Enable 01  Disable 00-99  00-99  00-99  00-99  01*  00-FF <sub>16</sub> (ASCII) 00-FF <sub>16</sub> <m>*  00-44  00*  Standard 00*  Full ASCII 01  Disable 00*  Enable 01</m>	00-44	
	00-44	00*	
Format	Standard	00*	
	Full ASCII	01	#    <b>                                 </b>
Start/End transmission	Disable	00*	
	Enable	O-FF <sub>16</sub> ASCII) <m>*  00-44  00*  tandard  00*  ull ASCII  01  isable  00*  nable  01</m>	
"*" as data character	Disable	00*	



Option bar code	Option	Alpha. entry	Single-scan setting
1510	Enable	01	
Convert Code 39 to Code 32	Disable	00*	
	Enable	01	
Code 32 Prefix "A" transmission	Disable	00*	%1512D00% *
	Enable	01	
Trioptic Code 39 read	Disable	00	
	Enable	01*	
Trioptic Code 39 Start/End transmission	Disable	00*	
	Enable	01	
<b>%%%END</b> END			

Note 1: If Trioptic Code 39 is set Enable, Code 39 is forced Enable.

Note 2: If Code 39 is set Disable, Trioptic Code 39 is forced Disable.

# 3-14 Interleaved 2 of 5

Read:

Format

Data digits (Variable) Check digit (optional)

Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits. There are two optional check digit algorithms: the specified Uniform Symbol Specification (USS) and the Optical Product Code Council (OPCC).

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of *3-13 Code 39*.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
<b>                                 </b>	Enable	01*	
	Disable	00*	
Check digit verification	USS	01	#    <b>                                 </b>
1002	OPCC	02	
Check digit transmission	Disable	00*	
	Enable	01	#    <b>                                 </b>
		00-99	
Max. code length	00-99	99	
1004		00*	
Min. code length	00-99	00-99	
	00-99	06*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	< >*	
Insert group selection	00-44	00-44	
	00-44	00*	
%%% <b>END</b> END			

# 3-15 Industrial 2 of 5

Read:

Format

Data digits (variable)

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.



SETUP

Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00*	
	Enable	01	
		00-99	
Max. code length	00-99	99	
1702		00*	
Min. code length	00*		
	00-99	00*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<h>*</h>	
Insert group selection	00-44	00-44	
	00-44	00*	

# 3-16 Matrix 2 of 5

### Read:

Format

Data digits (variable) Check digit (optional)

**Check digit verification:** The check digit is made as the sum module 10 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	%1801D00%
	Enable	01*	
Check digit verification	Disable	00*	
	Enable	01	
Check digit transmission	Disable	00*	
1803	Enable	01	%1803D01%
		00-99	
Max. code length	00-99	99	<b>                                </b>
1304		00*	
Min. code length	00-99	00-99	
	00-33	06*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<x>*</x>	
Insert group selection	00-44	00-44	
1807	00-44	00*	

## 3-17 Codabar

### Read:

Format

Start character	Data digits (variable)	Check digit (optional)	End character
-----------------	------------------------	------------------------	---------------

Check digit verification: The check digit is made as the sum module 16 of the numerical values of all data digits

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.

Start/End type: Codabar has four pairs of Start/End pattern; you may select one pair to match your

application.

Start/End transmission: Refer to Start/End transmission of 3-13 Code 39.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00*	
	Enable	01	
Check digit transmission	Disable	00*	
	Enable	01	
		00-99	
Max. code length	00-99	99	%1904D99%
1904		00*	
Min. code length	00-99	00-99	



Option bar code	Option	Alpha. entry	Single-scan setting
1905		04	%1905D04%
		00*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<n>*</n>	
Insert group selection	00-44	00-44	
	00-44	00*	
	ABCD/ABCD	00*	
Start/End type	abcd/abcd	01	
	ABCD/TN*E	02	
	abcd/tn*e	03	
Start/End transmission	Disable	00*	
	Enable	01	

## 3-18 Code 128

Read:

Format

Data digits (variable) Check digit (optional)

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of *3-11 UPC-A*.

Truncate leading zeros: The leading "0" digits of Code 128 barcode characters can be truncated when

the feature is enabled.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00	
	Enable	01*	<b>                             </b> %2002D01% *
Check digit transmission	Disable	00*	
	Reserved	01	
		00-99	
Max. code length	00-99	99	%2004D99%
2004		00*	
Min. code length	00.00	00-99	
	00-99	01*	



7002101 SETUP			
Option bar code	Option	Alpha. entry	Single-scan setting
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<k>*</k>	
Insert group selection	00-44	00-44	
	00-44	00*	######################################
	Disable	00*	######################################
Truncate leading zeros	All leading "0"s	01	
2000	Only the first "0"	02	

# 3-19 UCC/EAN 128

Read:

Format

Data digits (variable) Check digit (optional)

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max. /Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Truncate leading zeros: Refer to Truncate leading zeros of 3-21 Code 128.



Option has each	Ontion	Alpha auto	Single seen setting
Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00	
	Enable	01*	#    <b>                                 </b>
Check digit transmission	Disable	00*	
	Reserved	01	######################################
Max. code length	00-99 00* 00-99		
	30 33	00*	
Min. code length		00-99	
	00-99	01*	
Code ID setting	Disable 00  Enable 01*  Disable 00*  Reserved 01  00-99  00-99  00-99		
	(ASCII)	<k>*</k>	######################################
Insert group selection	Disable       00         Enable       01*         Disable       00*         Reserved       01         00-99       00*         00-99       01*         00-99       01*         00-FF16 (ASCII) <k>*         00-44       00*         Disable       00*         All leading "0"s       01</k>	00-44	
	00-44	00*	%2507D00% *
	Disable	00*	%2508D00% *
Truncate leading zeros	All leading "0"s	01	
2300	Only the first "0"	02	

# 3-20 ISBT 128

Read:

Format

"=" or "&" Data digits (variable) Check digit (optional)

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.



%SETUP	SETUF
--------	-------

Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Check digit verification	Disable	00	%3302D00%
	Enable	01*	%3302D01% *
Check digit transmission  3303	Disable	00*	######################################
	Reserved	01	%3303D01%
Max. code length  3304	00-99	00-99	
		00*	######################################
Min. code length  3305	00-99	00-99	
		01*	%3305D01% *
Code ID setting  3306	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<k>*</k>	######################################
Insert group selection  3307	00-44	00-44	
		00*	%3307D00% *

# 3-21 Code 93

Read:

**Format** 

Data digits (variable) 2 check digits (optional)

**Check digit verification:** The check digit is made as the sum module 47 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	%2101D00%
	Enable	01*	######################################
Check digit verification	Disable	00	%2102D00%
	Enable	01*	######################################
Check digit transmission	Disable	00*	%2103D00% *
	Enable	01	%2103D01%
Max. code length	00.00	00-99	
	00-99	00*	
Min. code length	00.00	00-99	
	00-99	01*	%2105D01% *
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<l>*</l>	%2106H4C% *
Insert group selection	00-44	00-44	
	UU- <del>44</del>	00*	%2107D00% *

# 3-22 Code 11

Read:

Format

Data digits (variable) Check digit 1 (optional ) Check digit 2 (optional)

Check digit verification: The check digit is presented as the sum module 11 of all data digits.

**Check digit transmission:** By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.



<b>6SETUP</b>	SETU
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•	SETUF	

Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00*	
	Enable	01	
	Disable	00	
Check digit verification	One digit	01*	
	Reserved	02	
	Reserved	03	
Check digit transmission	Disable	00*	%2203D00% *
	Enable	01	
Max. code length	00.00	00-99	
	00-99	00*	
Min. code length	00.00	00-99	
	00-99	00*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
2206	(ASCII)	<v>*</v>	
Insert group selection	00-44	00-44	
	00-44	00*	

# 3-23 MSI/Plessey

Read:

Format

Data digits (variable) Check digit 1 (optional) Check digit 2 (optional)

**Check digit verification:** The MSI/Plessey has one or two optional check digits. There are three methods of verifying check digits, i.e. Mod 10, Mod 10/10 and Mod 10/11. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

Check digit transmission: By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.



**%%%END** 

**END** 

Option bar code Option Alpha. entry Single-scan setting Disable 00\* Read %2301D00% Enable 01 %2301D01% 00\* Disable %2302D00% 1 digit (Mod 10) 01 Check digit verification %2302D01% 2302 2 digits (Mod 10/10) 02 %2302D02% 2 digits (Mod 10/11) 03 %2302D03% 00\* Disable Check digit transmission %2303D00% 2303 Enable 01 %2303D01% 00-99 Max. code length 00-99 2304 00\* %2304D00% 00-99 Min. code length 00-99 %2305D04% \* 2305 00\* 00-FF<sub>16</sub> Code ID setting 00-FF<sub>16</sub> (ASCII) 2306 <0>\* %2306H4F% 00-44 Insert group selection 00-44 2307 00\* %2307D00% 

# 3-24 UK/Plessey

Read:

Format

Data digits (variable) 2 check digits (optional)

Check digit verification: The UK/Plessey has one or two optional check digits. The check digit 1 and

check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.



Ontion han and	Ontion	Aluba auto:	Oingle composition	
Option bar code	Option	Alpha. entry	Single-scan setting	
Read III IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	Disable	00		
	Enable	01*		
Check digit verification	Disable	00		
	Enable	01*		
Check digit transmission	Disable	00*		
	Enable	01		
Max. code length	00-99	00-99		
		00*		
Min. code length		00-99		
	00-99	01*		
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>		
	(ASCII) <b>2406</b>	<u>*</u>		
Insert group selection	00-44	00-44		
	00-44	00-44	00*	

# 3-25 China Post

Read:

Format

11 Data digits

Max. /Min. code length: Refer to Max./Min. code length of 3-13 Code 39. The code length of China

Post is 11.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting					
Read	Disable	00	%2601D00%					
	Enable	01*						
Reserved								
Reserved								
Max. code length	20.00	00-99						
	00-99	11*						
Min. code length	00.00	00-99						
	00-99	11*	11*					
	00-FF <sub>16</sub>	00-FF <sub>16</sub>						
	(ASCII)	<t>*</t>						
Insert group selection	00.44	00-44						
	00-44	00-44	00-44	00-44	00-44	00-44	00*	

### 3-26 China Finance

Note: This type of barcode is not Omni-directionally decodable. The encodable character set includes numeric 0 to 9. Among the symbol of 0 to 9, 0 and 2, 4 and 9, 5 and 8, 6 and 7, have the symmetrical pattern; the pattern of 1 and 3 is symmetrical.

### Read:

**Format** 

10 Data digits

Max./Min. code length: Refer to Max./Min. code length of 3-13 Code 39.

Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits.

**Leading character 5/6/7/8/9 converted to A/B/C/D/E:** By setting, leading character 5/6/7/8/9 can be converted to A/B/C/D/E.

**Leading character assignment:** By setting, only the barcode with the assigned leading character can be output.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.



Option bar code	Option	Alpha. entry	Single-scan setting
Option bal code	Ориоп	Alpha. entry	
Read	Disable	00	
	Enable	01*	
Max. code length	00-99	00-99	
	00 33	10*	
Min. code length	00-99	00-99	
	00-99	10*	
Check digit verification	Disable	00*	
	Reserved	01	
	Disable	00	
	Enable	01*	
Leading character 5/6/7/8/9	Only 5 converted to A	02	
converted to A/B/C/D/E	Only 6 converted to B	03	
3205	Only 7 converted to C	04	
	Only 8 converted to D	05	%3205D05%
	Only 9 converted to E	06	
Leading character assignment	Disable	00	
	Assigned to 0	01*	
	Assigned to 5(A)	02	
	Assigned to 6(B)	03	



Option bar code	Option	Alpha. entry	Single-scan setting
	Assigned to 7(C)	04	######################################
	Assigned to 8(D)	05	######################################
	Assigned to 9(E)	06	
	Assigned to 1	07	
	Assigned to 2	08	
	Assigned to 3	09	
	Assigned to 4	10	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<y>*</y>	
Insert group selection	00.44	00-44	
	00-44	00*	
%%% <b>END</b> END			



**Laser Light Direction Setting:** By scanning the barcode above, the decoding direction of the scanner's laser light is from left to right. By scanning the up-side-down barcode above, the decoding direction of the scanner's laser light is from right to left.

## 3-27 GS1 DataBar (GS1 DataBar Truncated)

GS1 DataBar Truncated is structured and encoded the same as the standard GS1 DataBar format, except its height is reduced to a 13 modules minimum; while GS1 DataBar should have a height greater than or equal to 33 modules.

#### Read:

**Format** 

16 Data digits

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of 3-11 UPC-A.

Conversion:

**UCC/EAN 128-** Refer to Code ID transmission of *3-32 String transmission*, ]Cm will be identified as AIM ID

**UPC-A or EAN-13-** Barcode beginning with a single zero as the first digit has the leading "010" stripped and the barcode reported as EAN-13. Barcode beginning with two or more zeros but not six zeros has the leading "0100" stripped and the barcode reported as UPC-A.

%SETUP	SETUP

Option	Alpha. entry	Single-scan setting
Disable	00	
Enable	01*	######################################
00-FF <sub>16</sub>	00-FF <sub>16</sub>	
(ASCII)	<r>*</r>	#    <b>                                 </b>
00.44	00-44	
00-44	00*	######################################
None	00*	######################################
UCC/EAN 128	01	
UPC-A or EAN-13	02	
	Disable  Enable  00-FF <sub>16</sub> (ASCII)  00-44  None  UCC/EAN 128	Disable       00         Enable       01*         00-FF16 (ASCII)       00-FF16 <r>*         00-44       00*         None       00*         UCC/EAN 128       01</r>

# 3-28 GS1 DataBar Limited

Read:

Format

16 Data digits

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

**Insertion group selection:** Refer to Insertion group selection of *3-11 UPC-A*.

Conversion: Refer to Conversion of 3-27 GS1 DataBar (GS1 DataBar Truncated).



**ETUP** SETUP

Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	%2801D00%
	Enable	01*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<r>*</r>	######################################
Insert group selection 2803	00-44	00-44	
		00*	
Conversion	None	00*	
	UCC/EAN 128	01	
	UPC-A or EAN-13	02	

%%%**END** END

# 3-29 GS1 DataBar Expanded

Read:

Format

Data characters (variable)

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Conversion:

UCC/EAN 128- Refer to Code ID transmission of 3-32 String transmission, ]Cm will be identified as AIM ID.



%S	ETUP	SETUP

Option bar code	Option	Alpha. entry	Single-scan setting
Read	Disable	00	
	Enable	01*	
Max. code length		00-99	
	00-99	00*	
Min. code length	00-99	00-99	
		01*	
Code ID setting	00-FF <sub>16</sub>	00-FF <sub>16</sub>	
	(ASCII)	<r>*</r>	
Insert group selection  00-44	00-44	00-44	
	00-44	00*	
Conversion <b>2906</b>	None	00*	
	UCC/EAN 128	01	%2906D01%

END

## 3-30 G1-G4 & FN1 substitution string setting

#### Format of barcode data transmission:

**Suffix string setting:** The <enter > key is represented in different ASCII when it is applied by different OS. For a Windows/DOS OS, <enter> is represented as <CR><LF> (0x0D 0x0A); for an Apple MAC OS, <enter> is represented as <CR> (0x0D); for a Linux/Unix OS, <enter> is represented as <LF> (0x0A).

### Prefix / Suffix / Preamble / Postamble string setting:

They are appended to the data automatically when a barcode is decoded.

Example: Add a symbol of "\$" as a prefix for all symbols.

Steps:

1) Scan SETUP and Prefix string setting barcode.

2) Use the ASCII table to find the value of \$→24.

3) Scan 2 and 4 from the barcode on the foldout back page.

4) Scan END barcode.

Scanning steps: Scan the following barcodes in order.







**Insert G1/G2/G3/G4 string setting:** The scanner offers 4 positions and 4 character strings to insert among the symbol.

Example: Set G1 string to be "AB".

Ori	ginal code data	"1 2 3 4 5 6"
Out	tput code data	"12AB3456"

### Steps:

- 1) Scan SETUP and Insert G1 string setting barcode "8005".
- 2) Use the ASCII table to find the value of  $A\rightarrow41$ ,  $B\rightarrow42$ .
- 3) Scan 4, 1 and 4, 2 from the barcode on the foldout back page.
- 4) Scan END barcode.
- 5) Refer to 3-31 G1-G4 string position & Code ID position.
- 6) Refer to 3-9 Hand-held scan & some global settings.













Testing barcode:



**FN1 substitution string setting:** The FN1 character (0x1D) in an UCC/EAN128 barcode, or a Code 128 barcode, or a GS1 DataBar barcode can be substituted with a defined string.

**Single character C1/C2 replacement:** By setting, a defined character in the data string can be replaced by another defined character. The C1 and C2 replacement are applied simultaneously.

Example: Replace all the "A" character in a data string to be "B" character.

Original code data	"1 2 3 A 5 A"
Output code data	"1 2 3 B 5 B"

Steps: scan the following barcodes in order. The ASCII value for "A" is 41, and the ASCII value for "B" is 42.



Testing barcode:





Option bar code	Option	Alpha. entry	Single-scan setting
Option bai oodo	Ориоп	, upila. Ollay	Onigio Coan Solding
Prefix string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
Suffix string setting	0-22 characters	00-FF <sub>16</sub>	
	<enter></enter>	0D0A*	
Preamble string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
Postamble string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
Insert G1 string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
Insert G2 string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
Insert G3 string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
Insert G4 string setting	0-22 characters	00-FF <sub>16</sub>	
	None	00*	
FN1 substitution string setting	0-4 characters	00-FF <sub>16</sub>	
	<sp></sp>	20*	%8009H20% *
Single character C1 replacement	0000-FFFF <sub>16</sub>	0000*	



SETUP SE	ETUP
----------	------

Option bar code	Option	Alpha. entry	Single-scan setting
8014		0000-FFFF <sub>16</sub>	
Single character C2 replacement	0000 5555	0000*	
	0000-FFFF <sub>16</sub>	0000-FFFF <sub>16</sub>	



# 3-31 G1-G4 string position & Code ID position

## Format of barcode data transmission:

**Insert G1/G2/G3/G4 string position:** The scanner offers 4 positions to insert strings among the symbol. In case of the insertion position is greater than the length of the symbol, the insertion of string is not effective.

Code ID position: It is allowed to select different positions of code ID placement.

%SETUP SETUP			
Option bar code	Option	Alpha. entry	Single-scan setting
Insert G1 string position		00-99	
	00-99	00*	
Insert G2 string position	00-99	00-99	
	00-99	00*	
Insert G3 string position 8103	00-99	00-99	
		00*	
Insert G4 string position 8104	00-99	00-99	
		00*	
Code ID position	Before code data	00*	
	After code data	01	
<b>%%%END</b> END			

### 3-32 String transmission

Note: The information in this chapter is closely related to the chapter of String setting.

#### Format of barcode data transmission:

Prefix Code name Preamble Code ID	Code length Code data	Code ID Postamble	Suffix
-----------------------------------	-----------------------	-------------------	--------

**Prefix transmission:** By setting Enable, prefix will be appended before the data transmitted.

Suffix transmission: By setting Enable, suffix will be appended after the data is transmitted.

Code name transmission: By setting Enable, code name will be transmitted before code data.

Preamble transmission: By setting Enable, preamble will be appended before the data transmitted.

Postamble transmission: By setting Enable, postamble will be appended after the data is transmitted.

Code ID transmission: Code ID can be transmitted in the format of either Proprietary ID or AIM ID.

Refer to 1-2 Default setting for each barcode.

**Code length transmission:** The length of code data string can be transmitted before the code data when Enable is selected. The length is represented by a number with two digits.

Case conversion: The characters within code data or the whole output string can be set in either upper case or lower case.

**FN1** substitution transmission: The scanner supports a FN1 substitution feature. The replacement string of FN1 can be chosen by user (see *3-30 G1-G4 & FN1 substitution string setting*).

All-non-printable-character string transmission with string setting: By setting enable, all string settings, e.g. Preamble transmission or Insert G1 string setting, are active for an all-non-printable-character string. Here a non-printable character means a character with ASCII value between 0x00 to 0x1F.

**Transmit the first N data characters only:** The scanner supports to only transmit the first N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

**Transmit the last N data characters only:** The scanner supports to only transmit the last N data characters of a barcode. The number of N can be set as a digit between 1 and 99.



Option bar code	Option	Alpha. entry	Single-scan setting
Prefix transmission	Disable	00*	
	Enable	01	######################################
Suffix transmission	Disable	00	
	Enable	01*	######################################
Code name transmission	Disable	00*	######################################
	Enable	01	
Preamble transmission	Disable	00*	######################################
	Enable	01	######################################
Postamble transmission	Disable	00*	######################################
	Enable	01	%8205D01%
	Disable	00*	######################################
Code ID transmission	Proprietary ID	01	######################################
8206	AIM ID	02	######################################
Code length transmission	Disable	00*	######################################
	Enable	01	%8207D01%
Case conversion  8208	Disable	00*	######################################
	Upper (data only)	01	######################################
	Lower (data only)	02	%8208D02%
	Upper (whole string)	03	######################################



Option bar code	Option	Alpha. entry	Single-scan setting
	Lower (whole string)	04	
FN1 substitution transmission	Disable	00*	######################################
	Enable	01	%8209D01%
All-non-printable-character string transmission with string setting	Disable	00*	
	Enable	01	
Transmit the first N data characters only	01-99	01-99	
	All	99*	
Transmit the last N data characters only	01-99	01-99	
	All	99*	

## 4 Troubleshooting

Problem: Nothing happens when you follow the operating instructions, or the scanner

displays erratic behavior.

Possible causes: 1) No power to the scanner.

2) Incorrect cables.

3) Connections are loose.

**Possible solutions:** 1) Check the system power. Ensure the power supply is connected.

2) Use the original cables.

3) Check for loose cable connections.

**Problem:** Laser comes on, but the scanner does not decode.

Possible causes: 1) Bar code symbol is unreadable.

2) Scanner is not programmed for the correct bar code type.

3) Distance between scanner and bar code is incorrect.

**Possible solutions:** 1) Check the symbol to make sure it is not defaced. Try scanning test symbols

of the same bar code type.

2) Be sure the scanner is programmed to read the type of bar code you are

scanning.

3) Move the scanner closer to or further from the bar code.

**Problem:** Scanned data is incorrectly displayed on the host.

Possible causes: Scanner is not programmed to work with the host. Check scanner host type

parameters or editing options.

Possible solutions: Be sure proper host is selected. For RS-232, ensure the scanner's

communication parameters match the host's settings.

**Problem:** Other circumstances.

**Possible solutions:** Contact your distributor or the manufactory support centre.

# 5 Maintenance

Cleaning the exit window is the only maintenance required. A dirty window may affect scanning accuracy.

- 1) Do not allow any abrasive material to touch the window.
- 2) Remove any dirt particles with a damp cloth.
- 3) Wipe the window using a tissue moistened with water.
- 4) Do not spray water or other cleaning liquids directly into the window.
- 5) Use a piece of soft and dry cloth when cleaning the scanner.

# 6 ASCII table

	for keyboard wedge		for RS-232		
L	0	1	0	1	
0	Null		NUL	DLE	
1	Up	F1	SOH	DC1	
2	Down	F2	STX	DC2	
3	Left	F3	ETX	DC3	
4	Right	F4	EOT	DC4	
5	PgUp	F5	ENQ	NAK	
6	PgDn	F6	ACK	SYN	
7		F7	BEL	ETB	
8	Bs	F8	BS	CAN	
9	Tab	F9	HT	EM	
A		F10	LF	SUB	
В	Home	Esc	VT	ESC	
С	End	F11	FF	FS	
D	Enter	F12	CR	GS	
Е	Insert	Ctrl+	SO	RS	
F	Delete	Alt+	SI	US	

Notes: The 2nd and the 3rd columns above are used for keyboard wedge only.

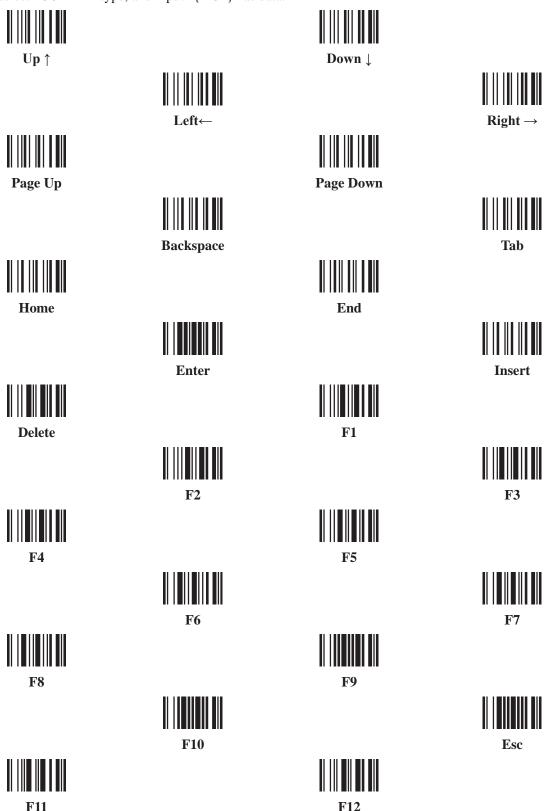
H	2	3	4	5	6	7
0	SP	0	@	Р	,	p
1	!	1	A	Q	a	q
2	"	2	В	R	b	r
3	#	3	С	S	c	S
4	\$	4	D	T	d	t
5	%	5	Е	U	e	u
6	&	6	F	V	f	V
7	۲	7	G	W	g	W
8	(	8	Н	X	h	X
9	)	9	I	Y	i	у
A	*	•	J	Z	j	Z
В	+	;	K	[	k	{
С	,	<	L	\	1	
D	1	=	M	]	m	}
Е	•	>	N	٨	n	~
F	/	?	О	_	0	DEL

Example: ASCII "A" = "41".

# 7 Barcode representing non-printable character

Notes to make the following barcode:

- 1. According to different barcode printing software, the method of printing following barcode is different.
- 2. If using CODESOFT software, firstly read the information through "Help→Index→Code128→Special input syntax". Also refer to ASCII table. For example, if we wish to make "F1" barcode, select "Code128", then select "CODE A" type, and input "{DC1}" as data.



# 8 Quick setting to wireless network

The steps of setting are:

1. Both the handheld unit and the cradle are in normal working mode. Normally it means that only the blue LED on the handheld unit and only the blue LED on the cradle are ON as shown below.





2. Scan the following barcode.



3. The blue LED on the handheld unit will blink and the beeper will beep regularly to indicate that the handheld unit is ready to be positioned onto the cradle.

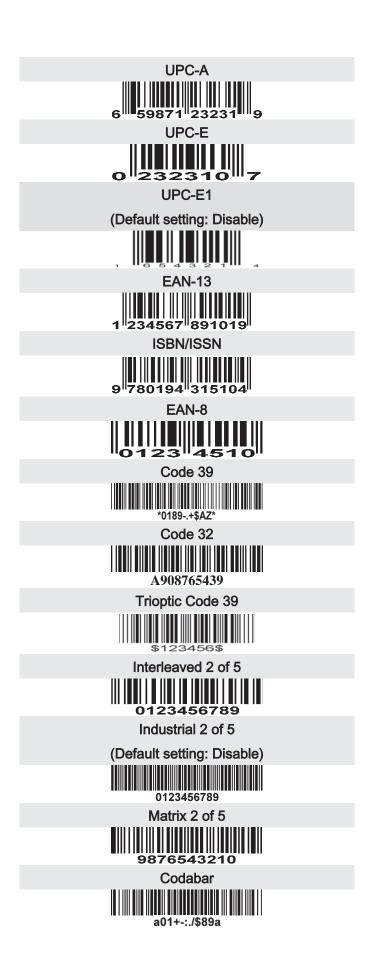




4. <u>Firmly position the handheld unit onto the cradle within 15 seconds.</u> Two short beeps will be emitted to indicate a successful setting; otherwise, two long beeps and a short beep will be emitted to indicate a failed setting.

Referring to 11 Display firmware version & radio communication setting, check the current radio communication setting of the handheld unit and the cradle.

## 9 Test Chart



# Test chart (continue)



# 10 Return default parameters



### All parameters of handheld unit return to default setting

<u>WARNING</u>: If you wish to return all parameters of the handheld unit, including radio communication setting, to default setting, please scan the barcode above.



### All parameters of cradle return to default setting

<u>WARNING</u>: If you wish to return all parameters of the cradle, including radio communication setting, to default setting, please scan the barcode above.



### Some parameters of handheld unit return to default setting

<u>WARNING</u>: If you wish to return all parameters of the handheld unit, excluding radio communication setting, to default setting, please scan the barcode above.



### Some parameters of cradle return default value initialization

<u>WARNING</u>: If you wish to return all parameters of the cradle, excluding radio communication setting, to default setting, please scan the barcode above.



### Turn off handheld unit

If you wish to turn off the handheld unit, please scan the barcode above. If you want to turn on the handheld unit again, please keep the trigger key being pressing for 2 seconds.

If you want to turn off the handheld unit via trigger key, please press and hold the trigger key, after the laser beam turns off, wait for another 5 seconds, the handheld unit will be turned off, then you can release the trigger key at this moment.

# 11 Display firmware version & radio communication setting



### Cradle firmware version display

If you wish to display the firmware version of the cradle, please scan the barcode above.



### Handheld unit firmware version display

If you wish to display the firmware version of the handheld unit, please scan the barcode above.



### Cradle radio communication setting display

If you wish to display the radio communication setting of the cradle, please scan the barcode above.



### Handheld unit radio communication setting display

If you wish to display the radio communication setting of the handheld unit, please scan the barcode above.

# 12 Configuration alphanumeric entry barcode

























To finish parameter setting, please scan the barcode below.

